ORAJET[®] 3628 Wall Art Digital

Description

Soft PVC film which conforms well to the substrate. Available in white and transparent.

Release Paper

Silicone coated paper on one side, 135 g/m²

Adhesive

Polyacrylate, easily removable

Area of use

For indoor applications such as decorations and advertisements e.g. on indoor walls.

Printing Method

Inkjet printing with solvent based inks, UV- or latex inks

Technical Data

Thickness* (without paper and adhesive)	80 micron
Dimensional stability (FINAT TM 14)	Adhered to steel shrinkage, no shrinkage in cross direction, in length 0,4 mm max.
Adhesive power* (FINAT TM 1, after 24h, stainless steel)	6 N/25 mm
Tensile strength (DIN EN ISO 527)	Along: min. 19 MPa Across: min. 19 MPa
Elongation at break (DIN EN ISO 527)	Along: min. 130% Across: min. 150%
Shelf life**	2 years
Minimum application temperature	>+10° C
Service life by specialist application Under vertical outdoor exposure (normal climate of Central Europe)	2 years

Europe)

* average ** in original packaging, at 20° C and 50% relative humidity *** normal climate of Central Europe

Note

After printing, the ink must be allowed to thoroughly dry, in order to avoid any issues when later combined with the laminate. Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of the selected lacquers and paints should be tested by the user, prior to the application of the material. Furthermore the application information published by ORAFOL must be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

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